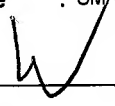


Date: Thursday, 19/04/2007 11:06:00 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCK HANDLE
Job Number	: 31955		
Estimate Number	: 10596		
P.O. Number	: N/A	Part Number	: D2366
This Issue	: 19/04/2007	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2366 REV C
First Issue	: N/A	Project Number	: N/A
Previous Run	: 31922	Drawing Revision	: C
		Material	: N/A
Written By	: 	Due Date	: 02/05/2007
Checked & Approved By	: _____	Qty:	10 Um: Each
Comment	: Est. B 00.05.04 Reformat EC Est Rev:C Now on Waterjet 07-04-20 JLM		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	M304S20GA	304/316 .040 Sheet
-----	-----------	--------------------



Comment: Qty.: 0.0183 sf(s)/Unit Total: 0.1827 sf(s)

304/316 .040 Sheet

Batch: M103713

ml 07 05 30

(10)

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET

1-Cut as per Dwg 2366

Dwg Rev: C

Prog Rev: C

ml 07 05 30

(10)

2-Deburr if necessary

SB 07/05/31

10

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 07 05 30

(10)

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

07-05-31 (10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Tumble and stock

SB 07/05/31

10

Date: Thursday, 19/04/2007 11:06:00 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK HANDLE

Job Number: 31955

Part Number: D2366

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

57 31

07/05/31

10

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10  
02/06/01

Job Completion



07/05/31

Date: Tuesday, 4/17/2007 3:56:17 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCK HANDLE
Job Number	: 31922		
Estimate Number	: 10596		
P.O. Number	:	Part Number	: D2366
This Issue	: 4/17/2007	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D2366 REV C
First Issue	: 1 /	Project Number	: N/A
Previous Run	:	Drawing Revision	: C
		Material	:
		Due Date	: 5/2/2007
Written By	:	Qty:	10 Um: Each
Checked & Approved By	:		
Comment	: Est. B 00.05.04 Reformat EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O

Laser Cut per Dwg D2366

Material: 304/316 SS .040 Thick

Material release note required

*m304-040*  
*SF →*

*ARZ*

2.0	D2366F	LOCK HANDLE
-----	--------	-------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

LOCK HANDLE

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: Recieve &amp; Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Tumble and stock

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Tuesday, 4/17/2007 3:56:17 PM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCK HANDLE

Job Number: 31922

Part Number: D2366

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

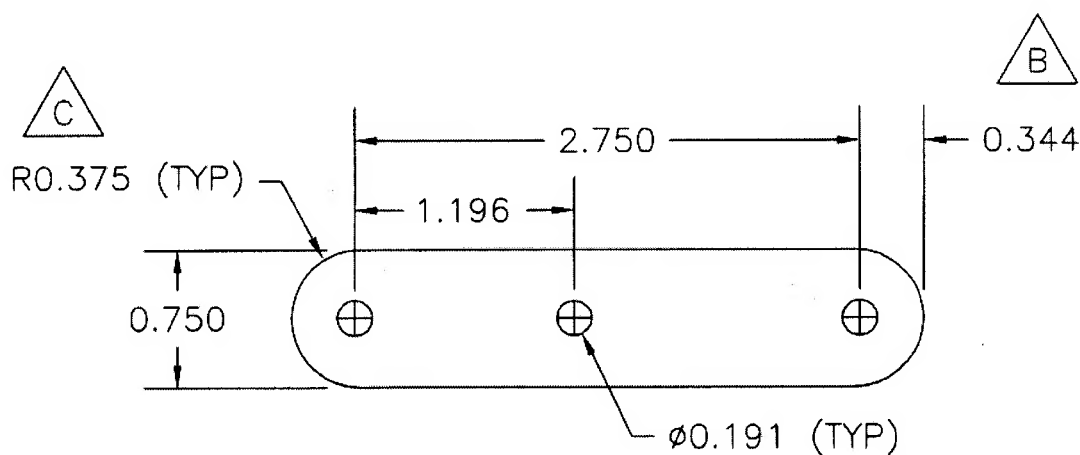
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN BW	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2366	REV. C SHEET 1 OF 1
DATE 00.04.24		TITLE LOCK HANDLE	SCALE 1:1
A	95.02.20	NEW ISSUE	
B	96.06.10	R0.50 WAS R0.354; 0.344 WAS 0.300	
C	00.04.24	R0.375 WAS R0.50	

RELEASED  
00.05.02 #



MATERIAL: AISI 304/316 SS 0.040 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSION ARE INCHES

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 31922

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DART AEROSPACE LTD		Work Order: 31955
Description: Lock Handle		Part Number: D2366
Inspection Dwg: D2366 Rev: C		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
A $\phi 0.191$	+0.005-0.001	0.191	✓		vern	
B 0.750	+/- 0.010	0.760	✓		vern	
C 2.750	+/- 0.010	2.750	✓		vern	
D 1.196	+/- 0.010	1.196	✓		vern	
E 0.344	+/- 0.010	0.346	✓		vern	
F						
G						
H						
I						
J						
K						
L						
M						
N						
O						
P						
Q						
R						
S						
T						
U						
V						
W						
X						
Y						

Measured by: <i>MM</i>	Audited by: <i>[Signature]</i>	Prototype Approval:	N/A
Date: 07 05 30	Date: 07 05 31	Date:	N/A

Rev	Date	Change	Revised by	Approved
		New Issue	KJ/RF	